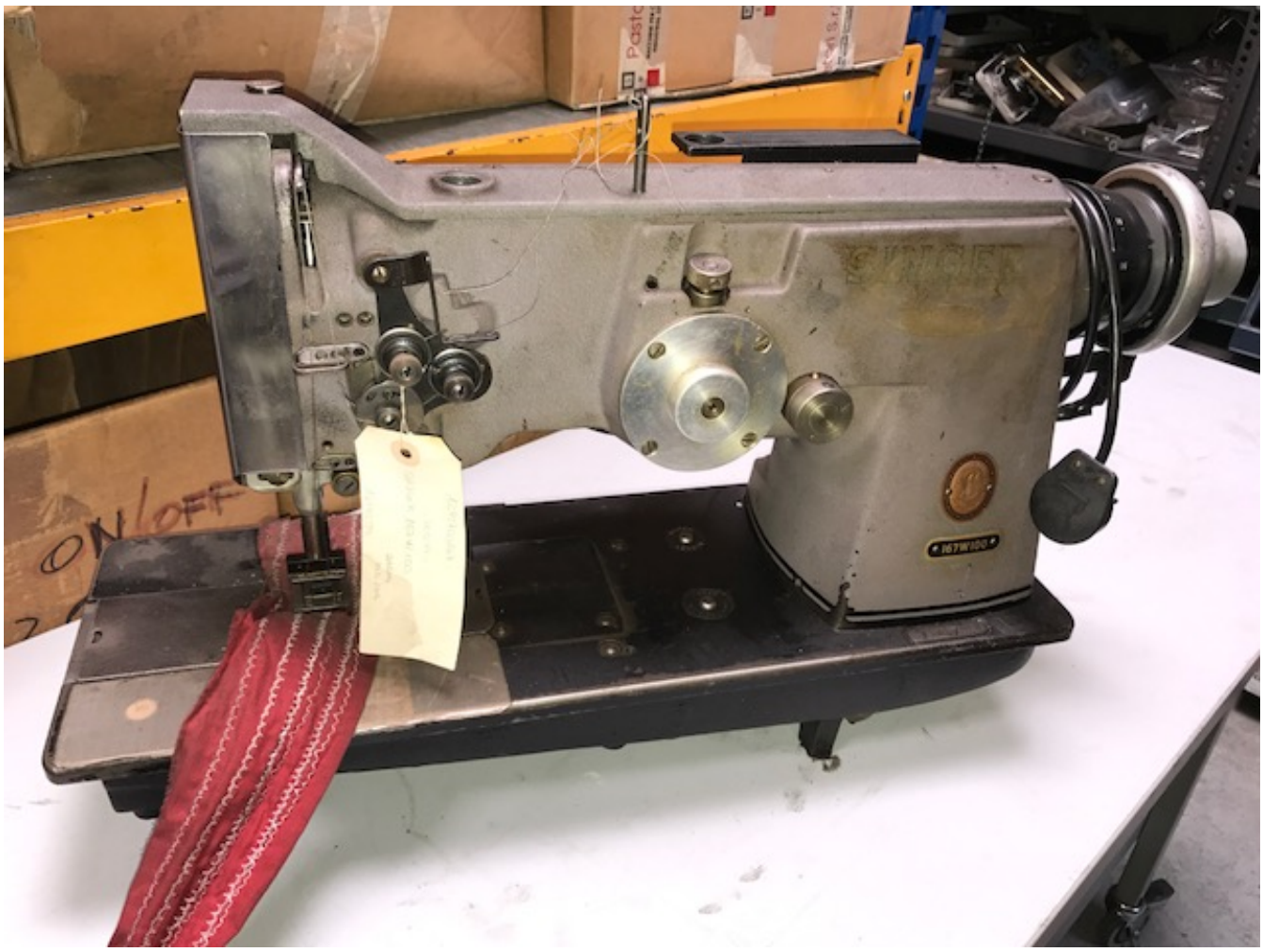SINGER 167-W100